



JAYCO NON-VENTING HATCH MAINTENANCE

BEFORE PROCEEDING WITH MAINTENANCE ON THE NON-VENT HATCH, CONSULT YOUR COMPANY'S SAFETY AND OPERATIONS MANUALS CONCERNING THE DANGERS INVOLVED WITH WORKING ON A THIEF HATCH AND TANK BATTERY. **USE EXTREME CAUTION!**

OBSERVE...

- THE OPERATION OF THE THIEF HATCH, IS IT HOLDING PRESSURE?
- DOES IT RELIEF PRESSURE AS SET?

CLEAN...

- KEEP THE GASKETS AND MOVING PARTS FREE OF DIRT AND RESIDUE

INSPECT...

- THE GASKETS FOR WEAR, CRACKING AND SWELLING; REPLACE AS NEEDED
- THE ALUMINUM SEATS ON THE BASE AND PLUNGER FOR DAMAGE AND REPAIR OR REPLACE AS NEEDED

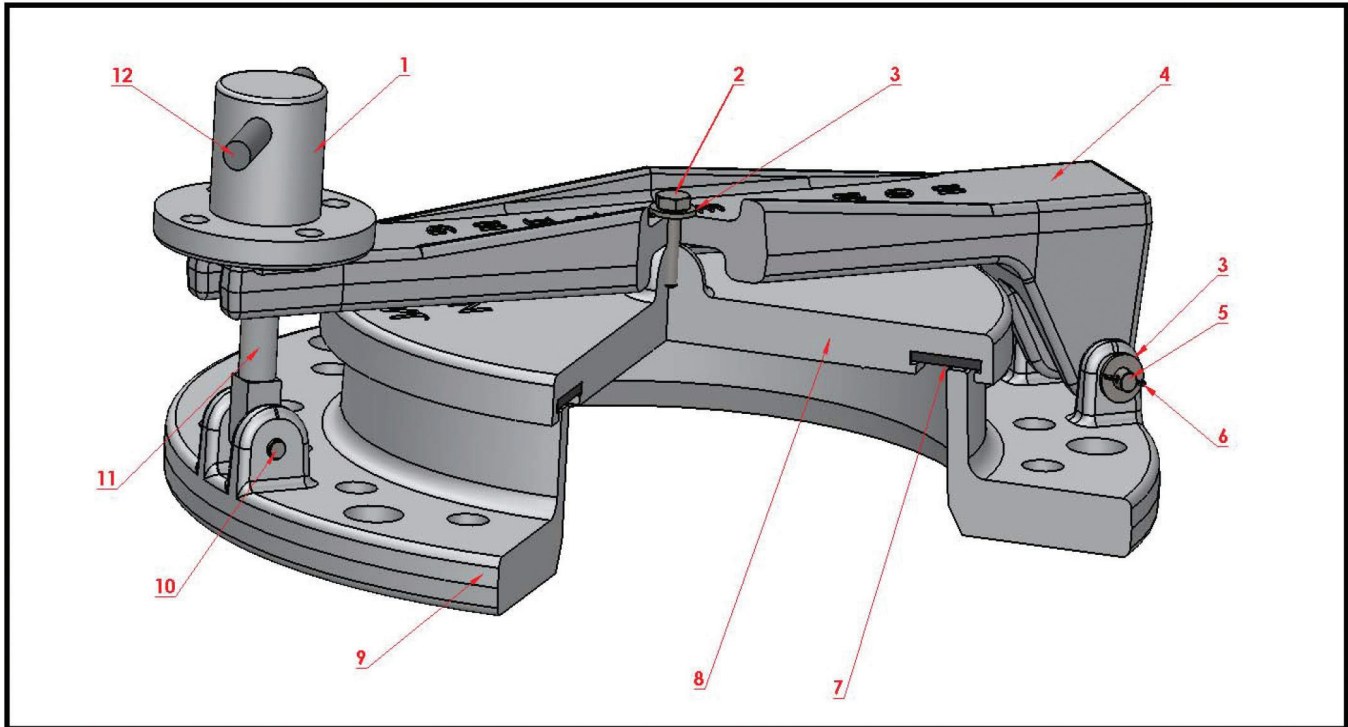
REPAIR OR REPLACE...

- REPLACE GASKETS WITH JAYCO GASKETS SETS ONLY
- IF H₂S IS PRESENT OR OTHER CHEMICALS THAT REACT WITH THE CURRENT GASKETS, REPLACE WITH VITON® GASKET SETS
- IF AMBIENT TEMPERATURE IS ABOVE 200 DEGREES F, REPLACE GASKETS WITH VITON®

ORDER JAYCO PARTS FROM YOUR LOCAL OILFIELD SUPPLY COMPANY OR TANK MANUFACTURER

THE FOLLOWING PAGES WILL ASSIST YOUR SELECTION OF REPLACEMENT PARTS

**** KEEP THE THIEF HATCH CLEAN AND INSPECT ON A REGULAR BASIS ****



| | | |
|------------------------------------|---------|-------------|
| 1. HATCH NUT | NV8031 | ALUMINUM |
| 2. HEX CAP SCREW 1/4"-20 X 1" | NV0860 | STAINLESS |
| 3. 1/4" CUT WASHER | JT0859 | STAINLESS |
| 4. ARM | NV8002 | ALUMINUM |
| 5. HINGE PIN, 1/4" X 3-1/4" | NV0876 | STAINLESS |
| 6. COTTER PIN | JT0869 | STAINLESS |
| 7. PRESSURE GASKET | JT1815S | SUPREME65 |
| PRESSURE GASKET (SOUR SERVICE) | JT1815V | VITON® |
| 8. LID | NV8021 | ALUMINUM |
| 9. BASE | NV8011 | ALUMINUM |
| 10. GROOVE PIN 1/4" X 1-3/4" | NV8055 | STAINLESS |
| 11. ALUMINUM EYE BOLT 1/2"-13 X 3" | NV8007 | ALUMINUM |
| 12. GROOVE PIN 3/8" X 3-1/2" | NV0850 | ZINC PLATED |

IN KEEPING WITH, AND FOR THE PURPOSE OF PRODUCT IMPROVEMENT, JAYCO RESERVES THE RIGHT TO MAKE DESIGN CHANGES WITHOUT PRIOR NOTICE.

VITON® IS A REGISTERED TRADEMARK OF DUPONT DOW ELASTOMERS